



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D5115-1

Job Sheet 176160



Part No: D5115-1

Job Qty: 6 ea

Part Name: Door Prop



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/18/18

Job Tracking No:

Due Date: 5/23/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV A IPP REV:A 14.05.07 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	6 pcs		5/23/18	0.00	0.00	Purchasing		AT 1804/26
110	Packaging	6 pcs		5/23/18	0.00	0.00	Packaging2		2005/26
120	QC	6 pcs		5/23/18	0.00	0.00	QC6		MAY 10 2018
130	Packaging	6 pcs		5/23/18	0.00	0.00	Packaging3-2	FB66	DAS 9-89
140	QC21-SA	6 Ea		5/23/18	0.00	0.00	QC21	6	MAY 14 2018

Part Op 110 - Receive & Inspect for Damage & Mat'l Certs
 Descriptions: 120 - QC6- All purchased or subcontracted products
 130 - Identify as per dwg & Stock Location:
 140 - QC21- Final Inspection - Work Order Release

9-89
DAS
21
9-89
MAY 14 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
B8-154-387-200NX	Gas Spring D5115-1	6 pcs (1 ea)	100-Purchasing	5085720
PL APR 18, 2018 X6 P0039644				

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	B8-154-387-200NX	6	0	0

Part Specifications

Specifications could not be found.

Plex 4/18/18 11:09 AM Dart.Gagnon.Michelle



Dart Aerospace Ltd.

1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S065723



Door Prop

PART NO: D5115-1

Serial No/Batch: S065723

Revision:

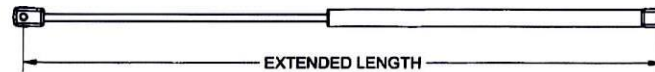
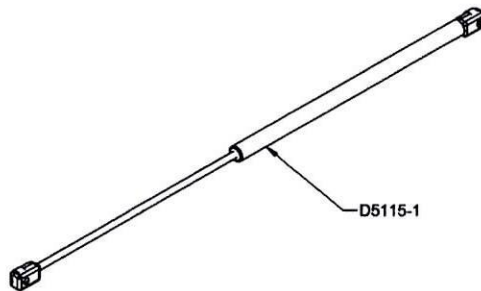
Operation: Packaging

Change No:

Mfg Date: 04/26/18

Job No: 176160

SPECIFICATION CONTROL DRAWING



DART PART NUMBER	DESCRIPTION	STROKE (mm/in)	EXTENDED LENGTH (mm/in)	FORCE (N/lb)	END FITTING	MATERIAL	SUPPLIER	SUPPLIER PART NUMBER OR MODEL NUMBER	WEIGHT
D5115-1	DOOR PROP	154/6.06	387/15.2	200/45	10mm NYLON BALL SOCKET	CARBON STEEL	LS TECHNOLOGIES	B8-154-387-200NX	0.47 lbs

D5115-X DOOR PROP

RELEASED
2014-06-20

- NOTES:**
- 1) MATERIAL: SEE TABLE
 - 2) FINISH: N/A
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: N/A
 - 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.5
 - 7) WEIGHT: SEE TABLE

A		NEW ISSUE		HS	14.04.30
REV.	DESCRIPTION			BY	DATE
DESIGN	HS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		REV. A	
DRAWN	VS				
CHECKED	RF	DRAWING NO.		SHEET 1 OF 1	
MFG. APPR.	LL	D5115			
APPROVED	HS	TITLE		SCALE	
DE APPR.	DS	DOOR PROP		NTS	
DATE	14.04.30			COPYRIGHT © 2014 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL, AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO039644**

Supplier: LST001-VC
LS Technologies Inc.
1634 Saskatchewan Ave.
Saskatoon
SK
S7K 1P6 Canada
Phone: 306 683 5000
Fax: 306 683 6403

PO No: PO039644

PO Date: 4/19/18

Due Date: 4/26/18

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Lussier, PatrickPhone:

Via: Ground

Pynt Terms: Net 30

Freight Terms:

Special Comments:

E-MAILED
APR 18 2018

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Items

Line Item	Part	Supplier Part No	Item No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	B8-154-387-200NX			Gas Spring D5115-1 receive pcs W/O 176160	Firmed	4/26/18	6 Ea	0 Ea	6 Ea	\$26.50/Ea	\$159.00

Grand Total: \$159.00

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)

A012 CHEMICAL AND PHYSICAL TEST REPORTS

A016 PERSONNEL QUALIFICATION

A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Handwritten initials: PL

Plex 4/19/18 9:20 AM dart.Lussier.Patrick

DAS
11
9-89



LS Technologies Inc

1634 Saskatchewan Ave,
Saskatoon, SK S7K 1P6
Ph: (306) 683-5000 Fax: (306) 683-6403

DAS
11
9-8

MAY 10 2018

Certificate of Compliance

April 20, 2018

This is to certify that the parts listed below meets specifications as required by your order.

6 Units: D5115-1 #176160 Gas Spring

Country of Manufacture: Canada
Date of Manufacture : April 2018
This product is ROHS compliant.

Purchase Order # 039644
Invoice # 18282

L S Technologies Inc Canada

A handwritten signature in black ink, appearing to be 'Nolan Fehr', is written over a horizontal line.

Nolan Fehr
President